# Product Guide CECTONICX INFRARED FOR INDUSTRY October 2020 | WWW.Ceramicx.com

#### PORTABLE TEST STAND

Ceramicx' new Portable Test Stand allows for quick and consistent testing of materials. The interchangeable long, medium and short wave Infrared emitters are easily attached to the test stand.

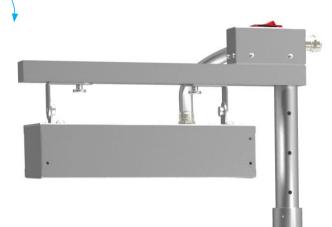
The emitters face down and heat a material that is placed on a stainless steel mesh. The distance between emitter and material can easily be adjusted between 50mm and 200mm, in 50mm intervals.

This test stand allows the user to quickly determine the most suitable type of emitter and heating distance for a specific material, with consistent results due to the simple, repeatable test set up.

2 x 800 W, Black Ceramic SFEH 2 x 750 W, Quartz FQE 2 x 750 W, Tungsten QTS









### **Ceramicx Product Guide**

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Design and specifications are subject to change without prior notice, all information in this guide was believed to be correct at the time of going to publication (20W43). see www.ceramicx.com for latest information.



## Ceramic Trough Elements

### **CERAMIC TROUGH ELEMENTS**

#### Useful wavelength range 2 to 10 µm

(FTE/HTE/QTE) are industry standard curved ceramic infrared heaters used in a wide range of industrial, commercial and domestic applications. These solid cast elements consist of a high temperature FeCrAL resistance alloy embedded in a specially formulated ceramic body allowing operating temperatures up to 750°C and a maximum power of 1000W (FTE Model Only).

All dimensions mm Tolerances apply

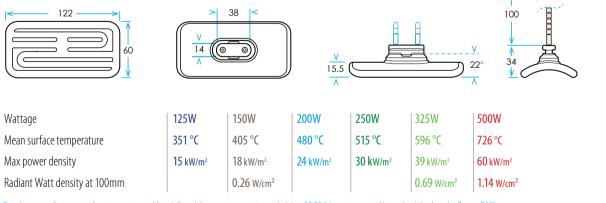
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#### Ë Full Trough Element, $( \in \mathbf{A})$ Standard Wattages 150W 250W 300W 400W 500W 650W 750W 1000W. Standard Voltage 230V. Average weight 192g. 245 100 C 60 34 15.5 150W 250W 300W 400W 500W 650W 750W 1000W Wattage 272 °C 351 °C 405 °C 515 °C 624 °C Mean surface temperature 480 °C 596 °C 726 °C Max power density 9 kW/m<sup>2</sup> 15 kW/m<sup>2</sup> 18 kW/m<sup>2</sup> 24 kW/m<sup>2</sup> 30 kW/m<sup>2</sup> 39 kW/m<sup>2</sup> 45 kW/m<sup>2</sup> 60 kW/m<sup>2</sup> Radiant Watt density at 100mm 0.10 W/cm<sup>2</sup> 0.26 W/cm<sup>2</sup> 0.48 W/cm<sup>2</sup> 0.69 W/cm<sup>2</sup> 1.14 W/cm<sup>2</sup>

Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

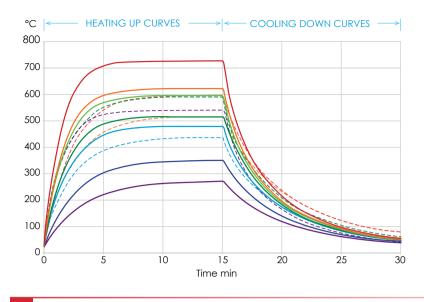
#### Half Trough Element,

Standard Wattages 125W 150W 200W 250W 325W 400W 500W. Standard Voltage 230V. Average weight 105g.



Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

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Heating up cooling down curves based on FTE tests of average surface temperature with an infrared thermometer set at an emissivity of 0.9

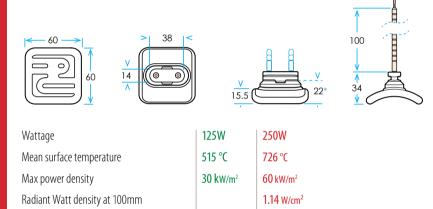
( element mounted in an aluminised steel reflector, RAS )

	гтг	штг	ATE
	FTE	HTE	QTE
—	1000W	500W	250W
—	750W		
	650W	325W	
—	500W	250W	125W
	400W	200W	
—	250W	125W	
	150W		

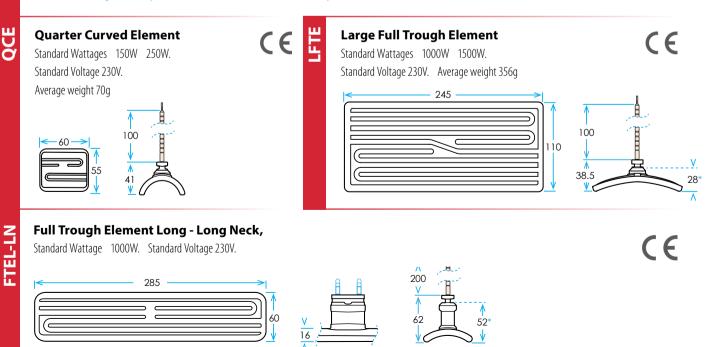
#### Quarter Trough Element,

QTE

Standard Wattages 125W 250W. Standard Voltage 230V. Average weight 65g.



Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)



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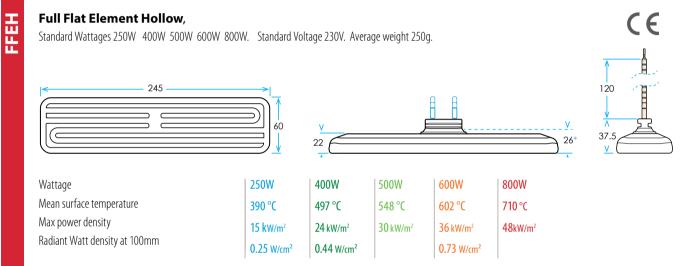


## **Ceramic Hollow Elements**

### **CERAMIC HOLLOW ELEMENTS**

Useful wavelength range 2 to 10 µm Ceramic Hollow Elements (SFEH, FFEH, HFEH, QFEH) are industry standard ceramic emitters used in a wide range of industrial, commercial and domestic applications. The hollow constructed ceramic element has the advantage of having a shorter heat up time combined with increased energy efficiency. These hollow constructed products consist of a high temperature FeCrAl resistance alloy embedded in a specially formulated light weight hollow cast ceramic body which is subsequently filled with a high density insulating material. This results in a significant reduction in rear heat loss and increased radiant output from the front of the element, the operating temperature is up to a maximum of 750°C and a maximum power of 800W (FFEH and SFEH)

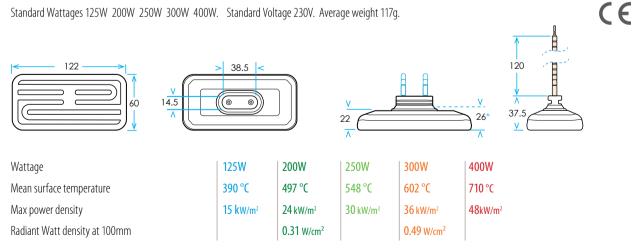
All dimensions mm Tolerances apply

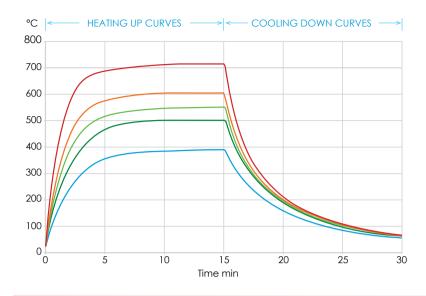


Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

#### Half Flat Element Hollow,

Standard Wattages 125W 200W 250W 300W 400W. Standard Voltage 230V. Average weight 117g.





Heating up cooling down curves based on FTE tests of average surface temperature with an infrared thermometer set at an emissivity of 0.9

(element mounted in an aluminised steel reflector, RAS)

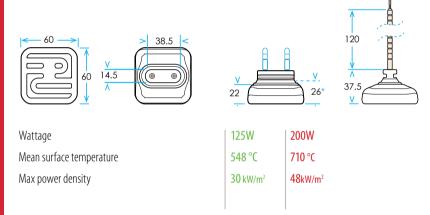
	FFEH	HFEH	QFEH	SFEH
—	800W	400W	200W	800W
	600W	300W		600W
	500W	250W	125W	500W
	400W	200W		400W
	250W	125W		250W

# QFEH

SFEH

#### Quarter Flat Element Hollow,

Standard Wattages 125W 200W. Standard Voltage 230V. Average weight 75g.

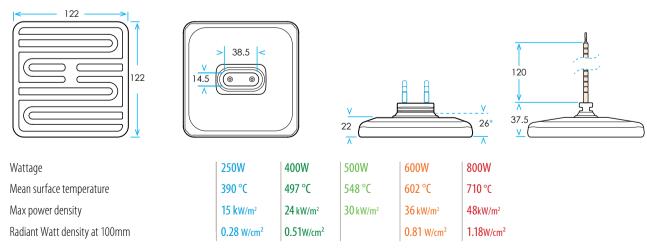


Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

#### **Square Flat Element Hollow,**

Standard Wattages 250W 400W 500W 600W 800W. Standard Voltage 230V. Average weight 239g.





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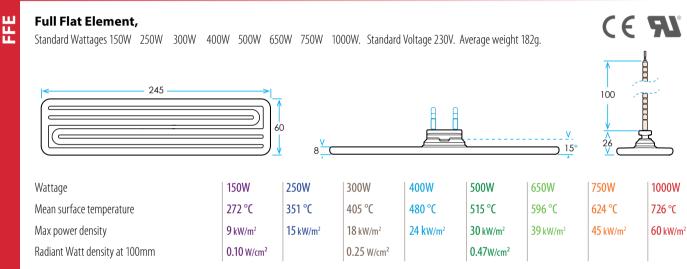
## **Ceramic Flat Elements**

### **CERAMIC FLAT ELEMENTS**

Useful wavelength range 2 to 10  $\mu m$ 

Ceramic IR Flat Elements (FFE/HFE/QFE) are industry standard ceramic emitters used in a wide range of industrial, commercial and domestic applications. These solid cast ceramic elements consist of a high temperature FeCrAI resistance alloy embedded in a specially formulated ceramic body allowing operating temperatures up to 750°C and a maximum power output of 1000W (FFE Model Only). The solid cast heater body is flat, producing a diffuse radiant output to target distance in some applications.

#### All dimensions mm Tolerances apply



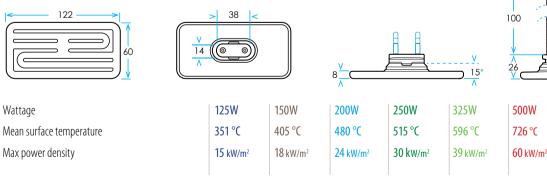
Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

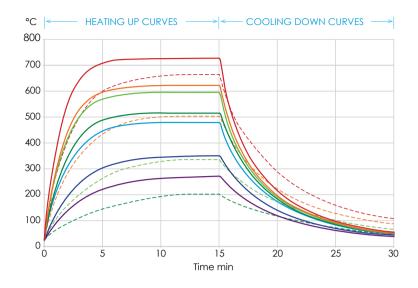
#### Half Flat Element,

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Standard Wattages 125W 150W 200W 250W 325W 500W. Standard Voltage 230V. Average weight 105g.







Heating up cooling down curves based on FFE tests of average surface temperature with an infrared thermometer set at an emissivity of 0.9

( element mounted in an aluminised steel reflector, RAS )

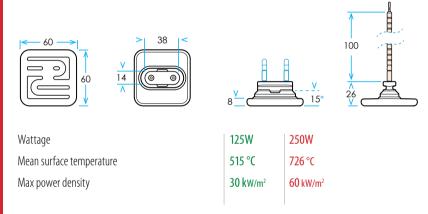
	FFE	HFE	QFE	SFSE	LFFE
—	1000W	500W	250W		 1400W
	750W			750W	 750W
	650W	325W		650W	 350W
	500W	250W	125W	500W	 150W
	400W	200W		400W	
—	250W	125W		250W	
—	150W			150W	

## QFE

SFSE

### Quarter Flat Element,

Standard Wattages 125W 250W. Standard Voltage 230V. Average weight 65g.

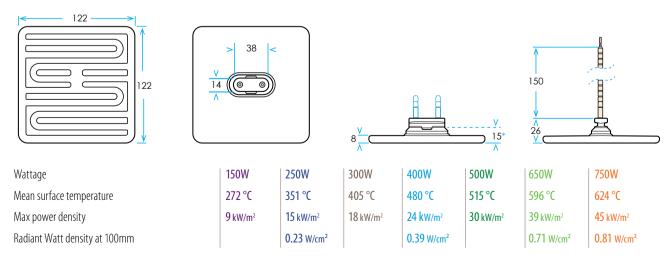


Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

#### Square Flat Solid Element,

Standard Wattages 250W 400W 500W 600W 800W. Standard Voltage 230V. Average weight 192g.





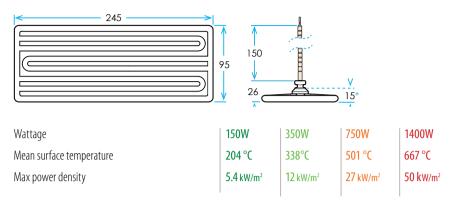
Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

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#### Large Full Fat Element,

3447

Standard Wattages 150W 350W 750W 1400W. Standard Voltage 230V. Average weight 342g.



Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

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### CERAMIC EDISON SCREW ELEMENTS

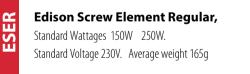
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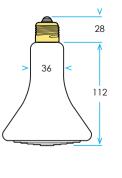
#### Useful wavelength range 2 to 10 $\mu m$

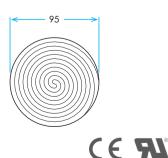
Ceramic Edison Screw Elements (ESEB, ESES, ESER, ESEXL) are industry standard infrared bulbs used primarily in the area of reptile/animal/ pet health care. These ceramic bulbs provide the infrared heat required without any of the negative effects of a light output that can disturb the day/night sleeping cycle of the reptile/animal. Ceramicx hollow cast bulbs consist of a high temperature FeCrAI resistance alloy embedded in a specially formulated ceramic body allowing operating temperature up to 530°C and a maximum power of 400W (ESEXL Model Only). The face of the ESEB is circular and convex in design, producing a circular outward trending radiant output.

#### All dimensions mm Tolerances apply

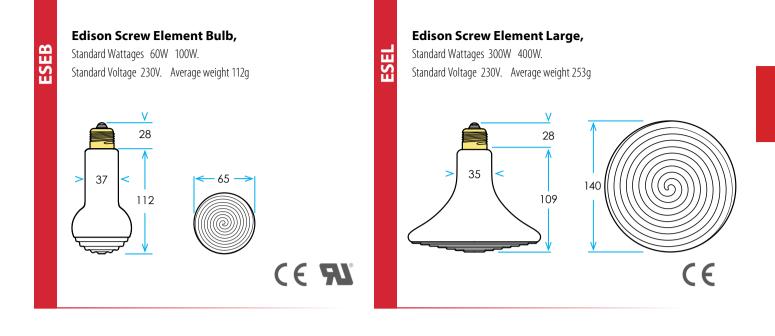
Edison Screw Element Small, Standard Wattages 60W 100W. Standard Voltage 230V. Average weight 113g

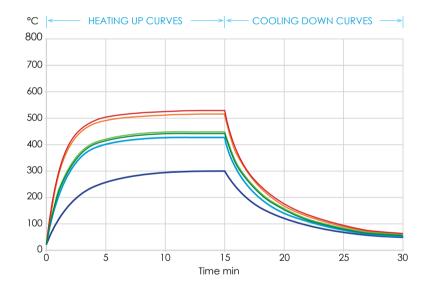






ESES





Heating up cooling down curves based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.9 (element mounted in an aluminised steel reflector, RAS)

	ESES	ESER	ESEB	ESEXL
—				400W
		250W		
—				300W
—		150W		
—	100W		100W	
—	60W		60W	

	ESES		ESER		ESEB		ESEXL	
Wattage	60W	100W	150W	250W	60W	100W	300W	400W
Mean surface temperature	300°C	426 °C	441°C	516 °C	300°C	426 °C	450°C	530 °C
Max power density	7.3kW/m <sup>2</sup>	12 kW/m <sup>2</sup>	15kW/m <sup>2</sup>	25 kW/m <sup>2</sup>	13.5kW/m <sup>2</sup>	22.5 kW/m <sup>2</sup>	22.5kW/m <sup>2</sup>	30 kW/m <sup>2</sup>

Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.9



## **Quartz Elements**

### QUARTZ ELEMENTS

#### Useful wavelength range 1.5 to 8µm

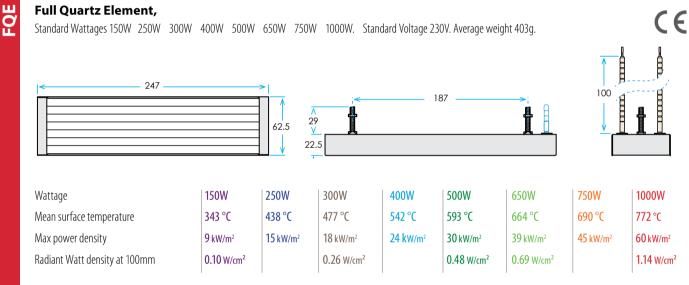
Quartz infrared heating elements provide medium wave infrared radiation. They are favoured in industrial applications where a more rapid heater response is necessary, including systems with long heater off cycles.

Quartz infrared heating elements are particularly effective in systems where rapid heater response and/or zone controlled heating is required.

They have a broad emission spectrum from around 1.4 to 8 microns, slightly shorter in wavelength than ceramic elements.

Pillared quartz elements have the same mounting fixture as ceramic elements allowing easy replacement.

All dimensions mm Tolerances apply

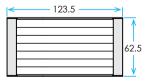


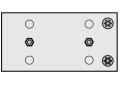
Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

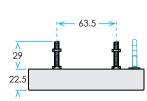
## HOE

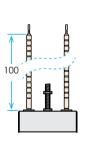
#### Half Quartz Element,

Standard Wattages 150W 250W 325W 400W 500W. Standard Voltage 230V. Average weight 210g.



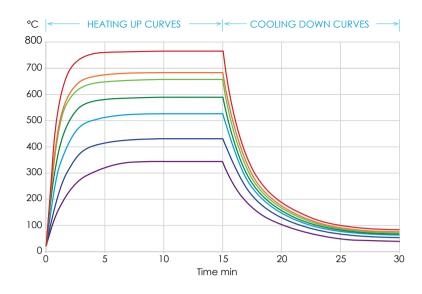






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Wattage	150W	250W	325W	400W	500W
Mean surface temperature	477 °C	593 °C	664 °C	709 °C	772 °C
Max power density	18 kW/m <sup>2</sup>	30 kW/m <sup>2</sup>	<b>39</b> kW/m <sup>2</sup>	48 kW/m <sup>2</sup>	60 kW/m <sup>2</sup>
Radiant Watt density at 100mm	0.26 W/cm <sup>2</sup>		0.69 W/cm <sup>2</sup>		1.14 W/cm <sup>2</sup>



Heating up cooling down curves based on FQE tests of average surface temperature with an infrared thermometer set at an emissivity of 0.7

( element mounted in an aluminised steel reflector, RAS )

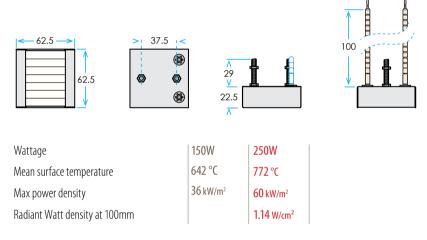
	FQE	HQE	QQE	SQE
—	1000W	500W	250W	1000W
—	750W			750W
	650W	325W		650W
	500W	250W		500W
	400W			400W
—	250W			250W
	150W			150W
	PFQE	PHQE		

## QQE

SQE

### Quarter Quartz Element,

Standard Wattages 150W 250W. Standard Voltage 230V. Average weight 144g.

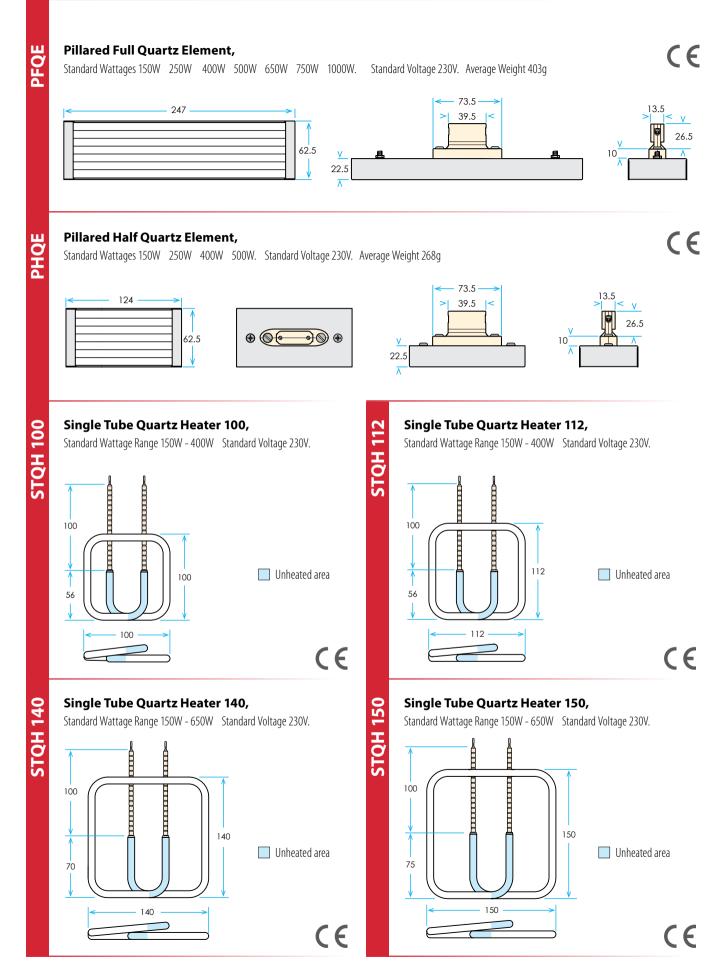


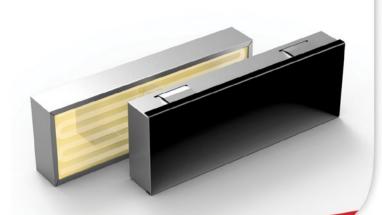
Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

#### CE Square Quartz Element, Standard Wattages 150W 250W 300W 400W 500W 650W 750W 1000W. Standard Voltage 230V. Average weight 401g. 123.5 93.5 . 100 123.5 80 28 0 22.5 Wattage 150W 250W 300W 400W 500W 650W 750W 1000W 477 °C 343 °C Mean surface temperature 438 °C 542 °C 593 °C 664 °C 690 °C 772°C Max power density 9 kW/m<sup>2</sup> 18 kW/m<sup>2</sup> 24 kW/m<sup>2</sup> 30 kW/m<sup>2</sup> 39 kW/m<sup>2</sup> 45 kW/m<sup>2</sup> 60 kW/m<sup>2</sup> 15 kW/m<sup>2</sup>

Based on tests of average surface temperature with an infrared thermometer set at an emissivity of 0.95 (element mounted in an aluminised steel reflector, RAS)

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### **PANEL HEATERS**

#### Useful wavelength range 4 to 6µm

They are a neat, easily mounted and readily expanded heating solution.

Infrared panel heaters are custom built infrared heaters operating primarily in the long wave range. The basic construction consists of a resistance coil embedded into a ceramic fibre board which is then located behind an emitting surface of either anodised aluminium or glass ceramic. This is then placed inside a 75mm high aluminised steel housing which normally contains 50mm of thermal insulation to reduce heat loss through the rear of the unit.

## **Panel Heaters**

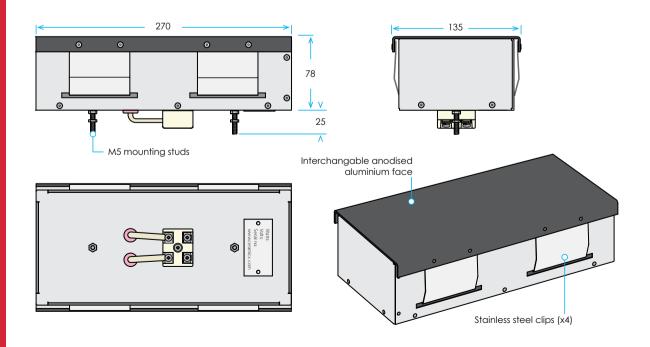
**PANEL HEATERS** 

All dimensions mm Tolerances apply

STANDARD OPTIONS	(Other options available on request. Please contact us for further details.)
Emitting surface	<b>Anodised aluminium face</b> – Good radiant efficiency, very robust, surface sheet can be easily cleaned or replaced if damaged by molten material.
	<b>Glass ceramic face</b> - Very good radiant efficiency, high percentage transmission of radiant output in medium to short wave range, surface can be easily cleaned.
Electrical terminations	Open 2P terminal block, Terminal block with cover, M6 or 1/4" threaded stud, Type K thermocouple with fixed high temperature socket and removable plug
Fixing studs	M5/M6/M8/0.25" x 25mm long

#### Sample panel heater,

Black anodised aluminium face, 270 x 135mm, 500W, 230V, with open 2P terminal block connection.





Quartz Tungsten/Halogen

### QUARTZ TUNGSTEN/ QUARTZ HALOGEN TUBES

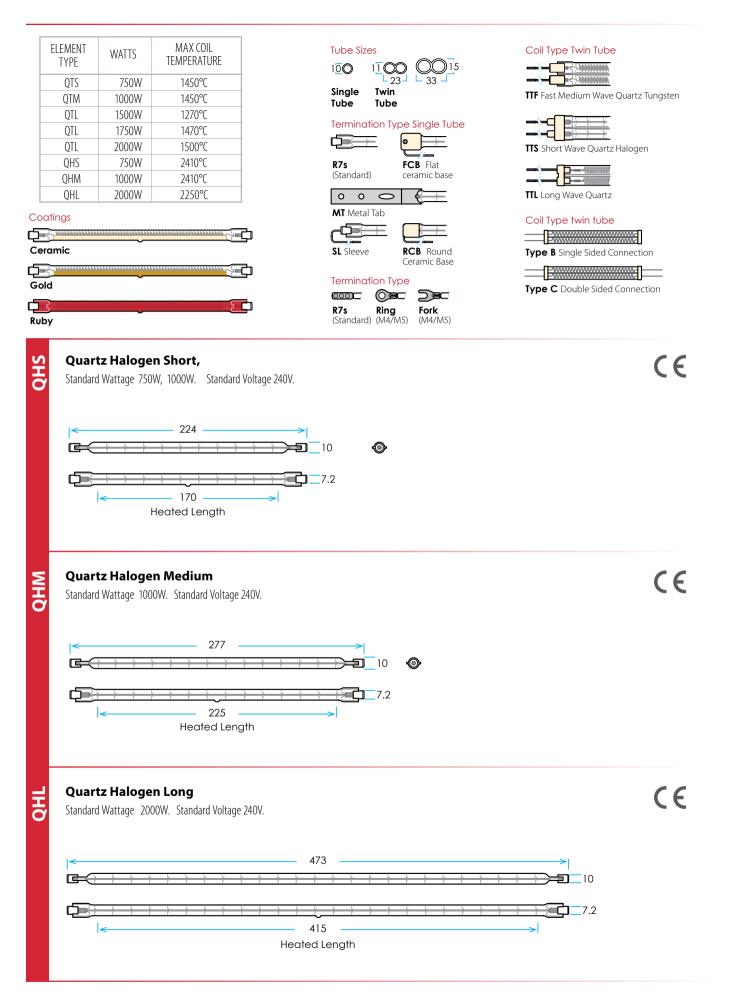
The tungsten filament used in these quartz tungsten heaters is the porcupine or star type coil, which can be operated at temperatures up to 1500°C (2732°F), with a peak wavelength emission of approximately 1.6 microns. It reaches top temperatures within seconds.

Halogen heaters are filled with a halogen gas to allow the supported tungsten filament to reach temperatures as high as 2600°C (4712°F). Peak emissions for these tubes is around 1 micron.

These emitters heat up and cool down within seconds making them particularly suitable for systems requiring short cycle times.

#### All dimensions mm Tolerances apply





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## Reflectors and Projectors

### **REFLECTORS AND PROJECTORS**

Highly reflective aluminised steel projectors and reflectors

At Ceramicx, our reflectors are designed to cater for a wide range of ceramic and quartz infrared emitters. Units can be mounted individually or side-by-side forming infrared heat panels.

Our projectors are designed to cater to a wide range of ceramic elements and are the ideal solution where positional heat is required economically, efficiently and quickly.

#### All dimensions mm Tolerances apply

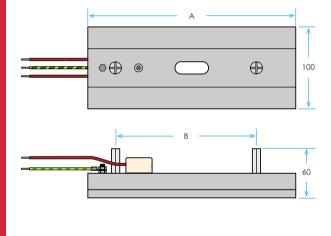
### RAS

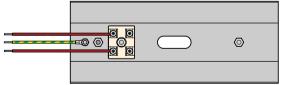
#### **Reflector Aluminised Steel**

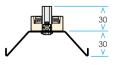
Reflector material 0.75mm polished aluminised steel. Mounting studs with M6 internal thread. 300mm high temperature leads.



**RAS 0.5** Suitable for HTE, HFEH and HFE elements.



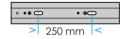




**CE** RAS 1 shown as example **RAS 1** Suitable for FTE, FFEH and FFE elements. Overall length A = 254 mm Distance between fittings B = 175 mm



**RAS 2** Suitable for FTE, FFEH and FFE elements. Overall length A = 505 mm Distance between fittings B = 278 mm



**RAS 3** Suitable for FTE, FFEH and FFE elements. Overall length A = 754 mm Distance between fittings B = 528 mm

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>	250mm × 2	<	

**RAS 4** Suitable for FTE, FFEH and FFE elements. Overall length A = 1,004mm Distance between fittings B = 778 mm

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> 2	50mm × 3	<		

**RAS 5** Suitable for FTE, FFEH and FFE elements. Overall length A = 1,254 mm Distance between fittings B = 1,028 mm



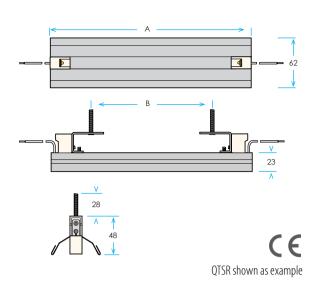
#### Quartz Tungsten / Halogen Reflectors

Reflector manufactured from 0.75 mm polished aluminised steel. 2 x M5 fixing bolts R7s holders with 200mm leads Ø 0.75mm with PTFE-insulation

 $\label{eq:QTSR} \ensuremath{\mathsf{Quartz}}\xspace$  Under the second second

**QTMR** Quartz Tungsten Halogen Medium Reflector Suitable for QTM/QTM tubes with R7s terminations Overall length A = 300mm Distance between fittings B = 203mm

**QTLR** Quartz Tungsten Halogen Long Reflector Suitable for QTL/QHL tubes with R7s terminations Overall length A = 497mm Distance between fittings B = 400mm



PAS

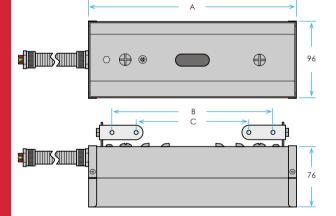
QTR

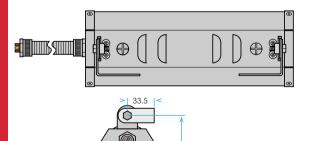
#### **Projector Aluminised Steel**

Reflector material 0.75mm polished aluminised steel. Ø16 mm metal conduit, length 1.5m

**PAS 1** Suitable for FTE, FFEH and FFE elements. Overall length A = 258 mm B = 200mm C = 140mm

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**PAS 2** Suitable for FTE, FFEH and FFE elements. Overall length A = 508 mm B = 450mm C = 390mm

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>	250mm	<

**PAS 3** Suitable for FTE, FFEH and FFE elements. Overall length A = 758 mm B = 700mm C = 640mm

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	250m	1m ×2 <	

**PAS 4** Suitable for FTE, FFEH and FFE elements. Overall length A = 1,008 mm B = 950 mm C = 890 mm

∘•⊕⊂	<b>.</b>	<b>•</b>	0	• #0
>	250mm × 3	<		•

**PAS 5** Suitable for FTE, FFEH and FFE elements. Overall length A = 1,258 mm B = 1,200mm C = 1,140mm

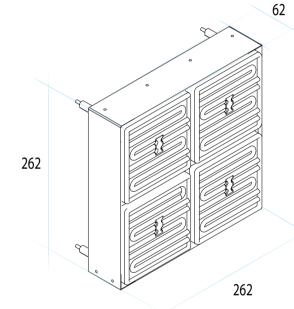
••●⊂	<b>.</b>	-	0	• 0	• •
>	250mm × 4	<			





## **Modular IR Units**

**MODULAR IR HEATER** 



#### **Modular IR 260 – Modular long wave infrared heater** allowing multiple units to be arrayed with equal element spacing

Dual voltage 480/240 V (elements can be connected in series or parallel)

Two power output options -2.4 kW and 1.6 kW

Robust high temperature resistant construction

Fitted with high efficiency black ceramic hollow emitter model SFEH (x 4)

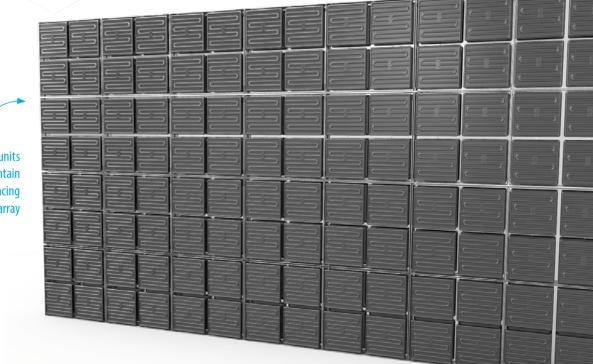
Stainless steel housing

High reflectivity polished aluminised steel reflector plate

Fixed using 4 stainless steel stand off's with M6 threaded screw and fixing nut

Optional type K thermocouple in one of the ceramic emitters

Thermocouple (if installed) connected using removable ceramic type K plug (supplied)



The Modular IR 260 units are designed to maintain equal element spacing when mounted in an array



### **FASTIR**

These compact robust systems form an ideal installation for guartz heating elements - quartz tungsten/halogen glass tube emitters. Optimum efficiency is achieved by highly polished aluminium steel reflection and rear mounted axial flow fans, which eliminate rear convection losses and keep the reflectors cool for better directional quality on the infrared output. The external body which is manufactured from aluminium can be maintained at "touch safe" temperature.

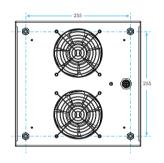
#### All dimensions mm Tolerances apply

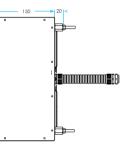
FASTIR 305 Suitable for 1000W Quartz tungsten/Halogen heaters QTM or QHM. Standard FastIR 305 designed to hold 4 tubes (4kW), also available as 5 tube (5kW).



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П 4 0 **(** | ) 

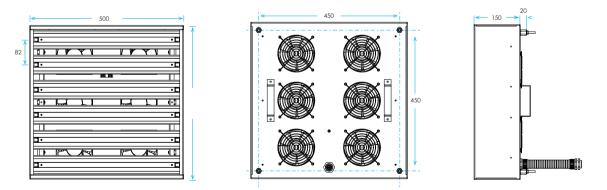




4 x Aluminium stand off with M6 threaded screw with fixing nut.

Electrical termination made via 1.5m of 20mm diameter flexible metal conduit with additional 0.5m of glass fibre insulated NPC conductors. 2 rear mounted axial flow fans. Suitable for heater type QTM (Quartz Tungsten Medium) or QHM (Quartz Halogen Medium) tubes with R7s termination, 240V (1000W maximum) CE See pages 52/53 for full details of tubes

FASTIR 500 Suitable for 1500W, 1750W, 2000W Quartz Tungsten heaters QTL or 2000W Quartz Halogen heaters QHL. Standard FastIR 500 designed to hold 6 tubes (12kW) also available as 7 tube (14kW).



4 x Aluminium stand off with M6 threaded screw with fixing nut.

Electrical termination made via 1.5m of 25mm diameter flexible metal conduit with additional 0.5m of glass fibre insulated NPC conductors. 6 rear mounted axial flow fans. Suitable for heater types QTL (Quartz Tungsten Long) or QHL (Quartz Halogen Long) tubes with R7s termination, 240V (2000W maximum). See pages 52/53 for full details of tubes. Please note other configurations are available on request.

CE



### **ACCESSORIES**

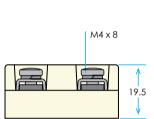
Ceramicx manufactures a range of accessories, including steatite press components.

Steatite ceramic dust has proven itself to be the material-ofchoice for the manufacture of electrical insulators thanks to its good mechanical strength, ideal dielectric properties and high temperature resistivity of up to 1000°C



All dimensions mm Tolerances apply





2P Mini Ceramic terminal block

**2P Ceramic terminal block** Stainless steel fittings, body Steatite C-221

### 41 <u>s</u> 32.5 **€**

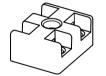
Maximum voltage:	500 V	
Maximum temperature:	450 °C	
Maximum current:	20 A*	
Maximum cable CSA (solid):	4.0 mm sq.	
Maximum cable CSA (stranded/with ferrule)	2.5 mm sq.	
*Up to 30A permissible at lower temperatures.		

**TB2** Ceramic terminal block



Plated brass inserts. Nickel galvanised screws. 34 x 30 x 22 mm

**2P** Ceramic terminal block no fittings

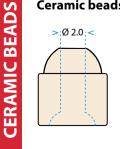


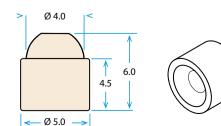
41 x 32.5 x 9.5 mm

Nickel galvanised screws. 51 x 30 x 22 mm

Plated brass inserts.

**Ceramic beads** 1 Kg bag





Material: Steatite C-221

**Ceramic tubes** 



Ø5 x 11.5 mm Material: Steatite C-221

**TB3** Ceramic terminal block

Nickel galvanised brass inserts. Zinc plated steel screws. 21 x 18 x 15 mm



CABLE

**CABLE SLEEVING** 

## High temperature NPC cable 3 2 2 1. Flexible nickel plated copper core 2. Multiple silicone-impregnated glass lapping 3. Silicone - coated fibreglass braid Fibre glass braided sleeving

Continuous working temperature: -60°C to +280°C Peaks at 350°C Working voltage: 300/500V

#### Fibre glass braided sleeving non-impregnated Continuous working temperature: -60°C to +450°C

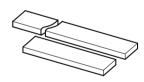
Nominal Inner diameter	Min. wall thickness	Linear weight approx
2 mm	0.20	3.10 kg/km
4 mm	0.30	7.60 kg/km
6 mm	0.30	12.00 kg/km

#### **Grommet set**



Ceramic grommet and star-lock fastener set, used as insulator in sheet metal with 6mm hole 9.5 x 7.5 mm

#### Stainless steel buss bar



Used with the ceramic terminal block to produce a flexible power distribution system 8 x 2 x 1000 mm

#### **R7s ceramic holder**



For standard quartz tungsten tubes and quartz halogen tubes

#### Steel wave and spring clip



Used in the mounting and instillation of all Ceramic and pillared quartz elements



Ceramicx Ltd. Gortnagrough, Ballydehob, Co. Cork, P81 HO26, Ireland. Tel. +353 28 37510 sales@ceramicx.com www.ceramicx.com



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QUALITY ISO 9001:2015 NSAI Certified